



PHARMA DEVILS

QUALITY ASSURANCE DEPARTMENT

STANDARD OPERATING PROCEDURE FOR START OF WALKIN STABILITY CHAMBER

**STANDARD OPERATING PROCEDURE
FOR START OF WALK IN STABILITY
CHAMBER**



STANDARD OPERATING PROCEDURE FOR START OF WALKIN STABILITY CHAMBER

START UP ACTIVIES:

HOW TO FUNCTIONATE HMI:

1. Power on main switch, after that display screen show.
2. Press (touch) the start button.

IN CASE OF DOOR OPEN ALARM:

1. Be insure that door closed properly.

IN CASE OF WATER FLOAT SWITCH ALARM:

1. Please check chamber back side water level is accurate or not if water not chamber that you have to face this problem.

IN CASE OF HUMIDITY THERMOSTATE FAIL:

1. Check the back side of chamber boiler heater tank if chocking show that is why you have to clean properly tank

IN CASE OF TEMPERATURE THERMOSTATE FAIL:

1. If Issue of Temperature Thermostat Overshoot then Blower Motor not Rotating properly.

MAINTENANCE CRITERIA:

1. Open the door and check that front side motor rotating (working) always to run equipment properly.
2. If temperature limit go beyond to required limit then to be check the compressor.
3. If temperature limit go high to required limit then to be check the blower motor rotate properly or not.
4. If water blockage inside the chamber then to be check the drain line.
5. To blow or cleaning the condensing unit every month for lacking chocking.
6. Proper earthing required in main power