

PHARMA DEVILS

QUALITY ASSURANCE DEPARTMENT

QUALITY RISK ASSESSMENT & MITIGATION PLAN

FAILURE MODE EFFECT ANALYSIS FOR VENDOR EVALUATION

Reference Document No.:

Risk Assessment No.:

Name of Facility / Equipment / Utility / System / Activity / Procedure / Unit Operation for: Vendor evaluation

Date Of Quality Risk Assessment:

			Potential					Risk with Current control Measure		contr		Risk after control measure				
S. No.	Item / Function	Item / Potential E Function Failure Mode of I		1 / Potential Effect Potential Cause/ Machanism Cu		Current Control	Reference	S	О	D	Risk Priority Number (S*O*D)		S	О	D	RPN (S*O*D)
1.	Vendor Evaluation	Risk of Low potent/out of specification results of material receiving from the vendor.	Physical Description and assay not get within specification	 Vendor not qualified. Approved lab and approved chemist not available at raw material manufacturing site. Approved testing procedure not available at Raw material manufacturing site Without testing material dispatch from vendor site. Appropriate/ Validated 	 All selected vendors for materials are qualified. Vendor qualification is done at the time of selection of vendor through questioners, vendor audits and joint analysis. At the time of vendor audit all checks point covers as per check list like approval of lab, chemist and training program of all manufacturing chemist. Approved Standard testing procedure and standard testing specification are available. All raw materials which are come from the vendor side not received without Certificate of Analysis (COA) 	Vendor qualification report Analysis Results Standard testing specification, Standard testing Procedure Stability testing Report Vendor evaluation report, Analysis	4	2	4	32	NA	NA	NA	NA	NA	



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			Potential	Potential Cause/				Risk with Current control Measure			Recommended	Risk after control measure			
S. No.	Item / Function	Potential Failure Mode	Effect of Failure (Effect)	Mechanism of Failure	Current Control	Reference	S	o	D	Risk Priority Number (S*O*D)	Actions (if any)	S	0	D	RPN (S*O*D)
				procedure not followed at a time of Raw material manufacturing • Vendor evaluation not performs as per annual scheduled time.	 Stability report of Raw material is available Method validation of Raw material is available. Material receiving procedure followed. Vendor evaluation of Raw material, excipients materials, and Packing material has been completed. 	Results Standard material receiving procedure									
	Vendor evaluation		PH and water analysis results not get within specification	Fail in Container closer integrity	 Container closer integrity test is performed and validated. Analysis results of Raw material are observed within the acceptance criteria. 	Validation Protocol COA of Raw Materials.	4	1	4	16	NA	A NA	NA	NA	NA
		Packing material variation	Shade card not match with received consignment of packing material	Color variation	 Without Certificate of Analysis (COA) Consignment of packing material not received. Packing material receiving procedure followed. Without verification of material consignment not accepted/ received. 	Approved Shade Card Approved Standard testing specification, And Standard testing Procedure							NA NA NA		



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S. No.	Item / Function	Potential Failure Mode	Effect of Failure (Effect)	Mechanism of Failure	Current Control	Reference	S	o	D	Risk Priority Number (S*O*D)	Actions (if any)	S	O D	D	RPN (S*O*D)
					 Approved shade card is available at vendor site Also for cross verification shade card is available at our site. 	Packing material Receiving procedure.									

Remarks (if any):	

Quality Risk Ma	nagement Team		Reviewed By	Approved By
Name	Department	Sign & Date	Head Operations	Head QA
			Sign & Date	Sign & Date



Verified By

Sign & Date

QA

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QUALITY RISK ASSESSEMENT AND MITIGATION SUMMARY REPORT

Name of Facility / Equipm	nent / Utility / System / Activity / Procedure / Unit Operation:	Vendor Evaluation	
S. No.	Recommended Action	Responsible Person	Target Date of Completion
	Plan: tions completed, Not Completed. ations Not completed, to be tracked through CAPA System)		

Approved By

Head QA

Sign & Date