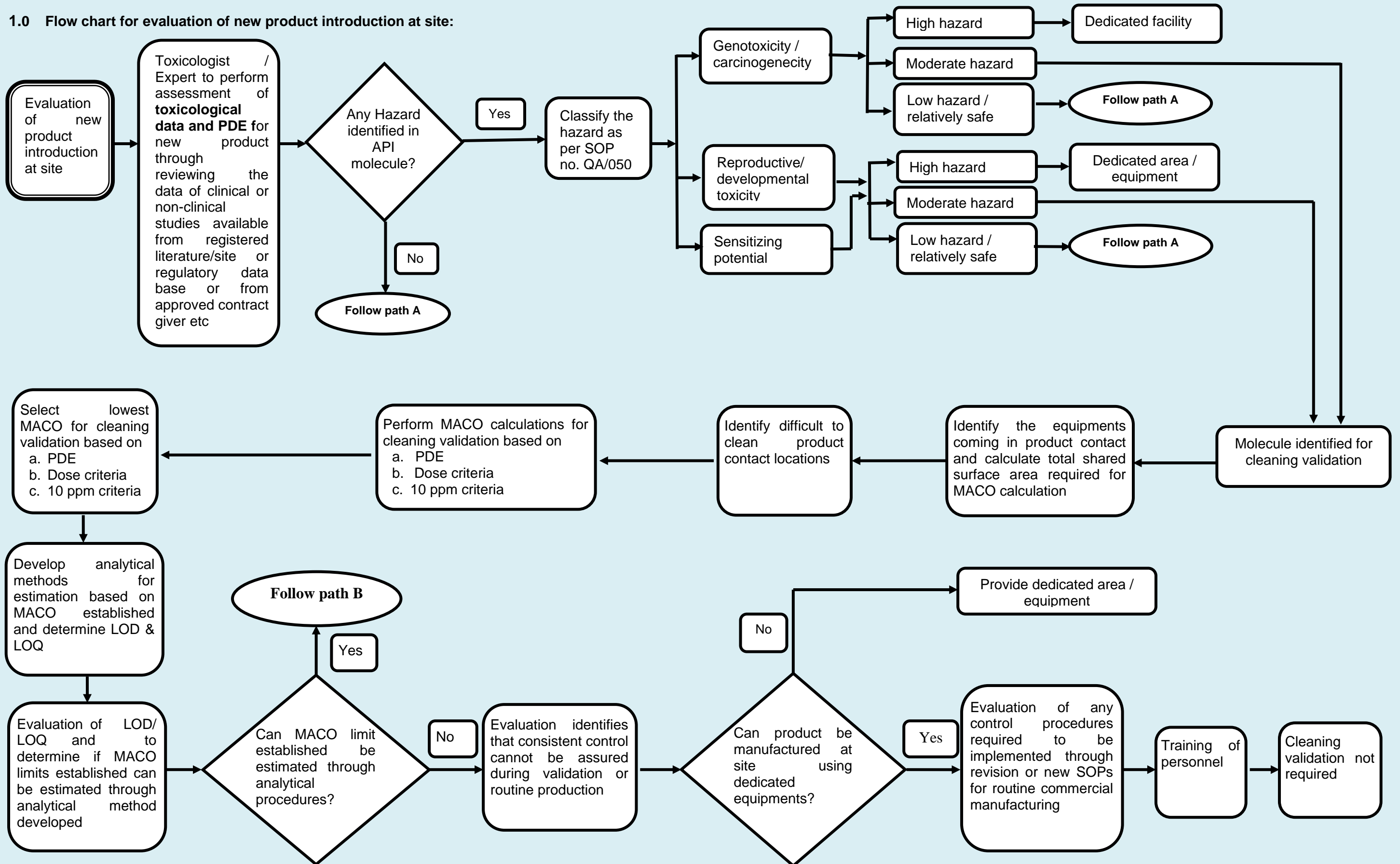
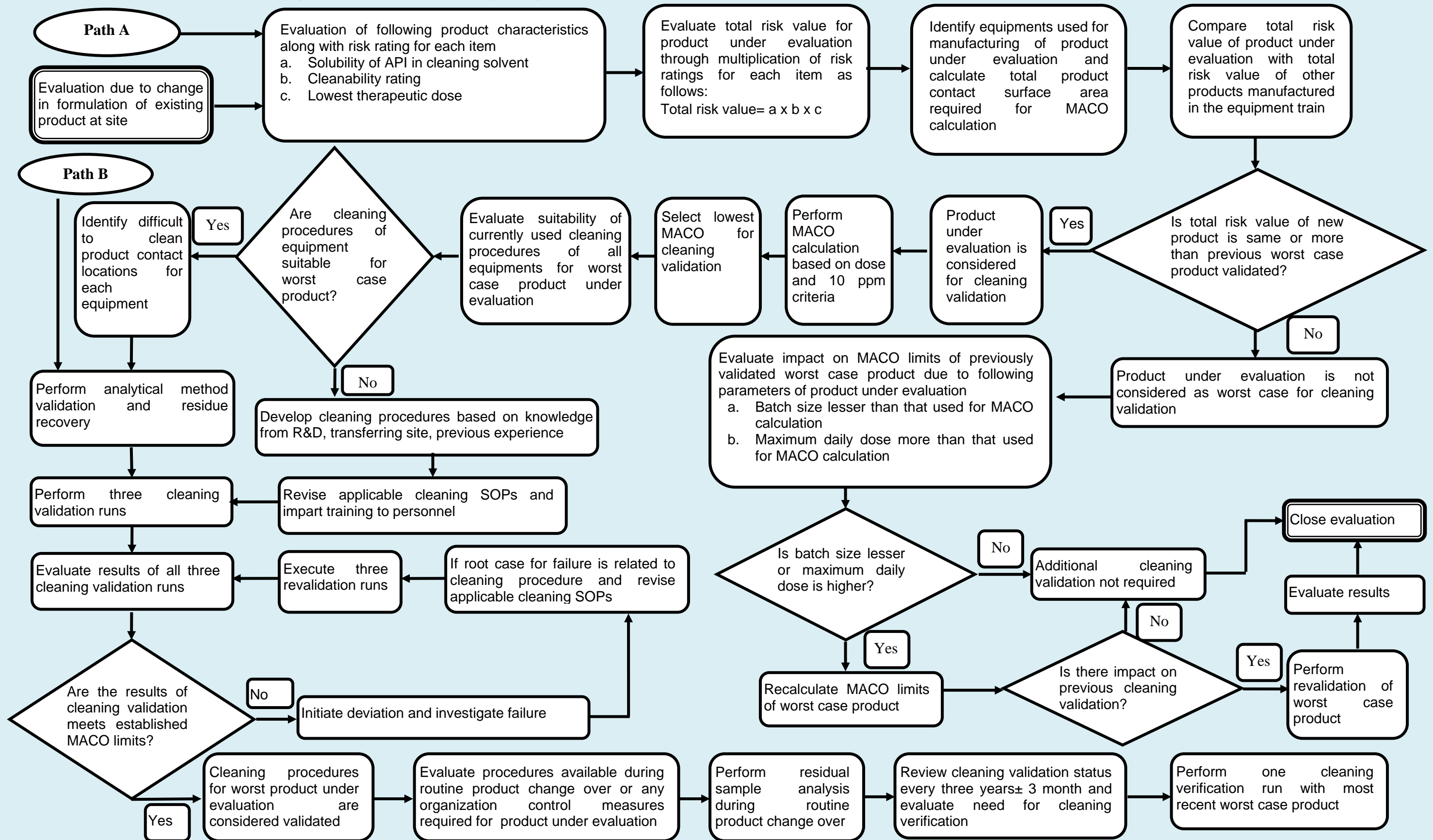


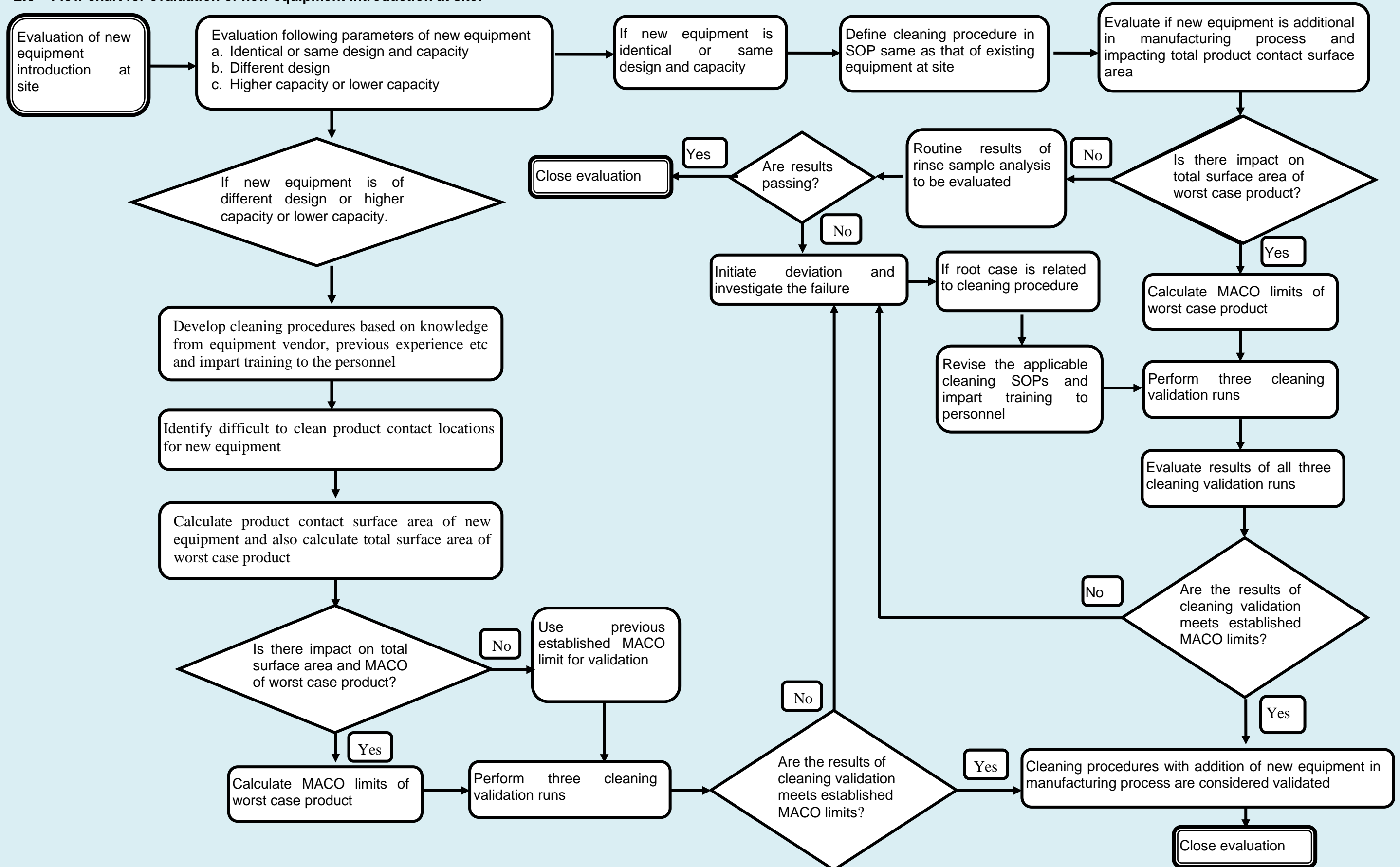
1.0 Flow chart for evaluation of new product introduction at site:



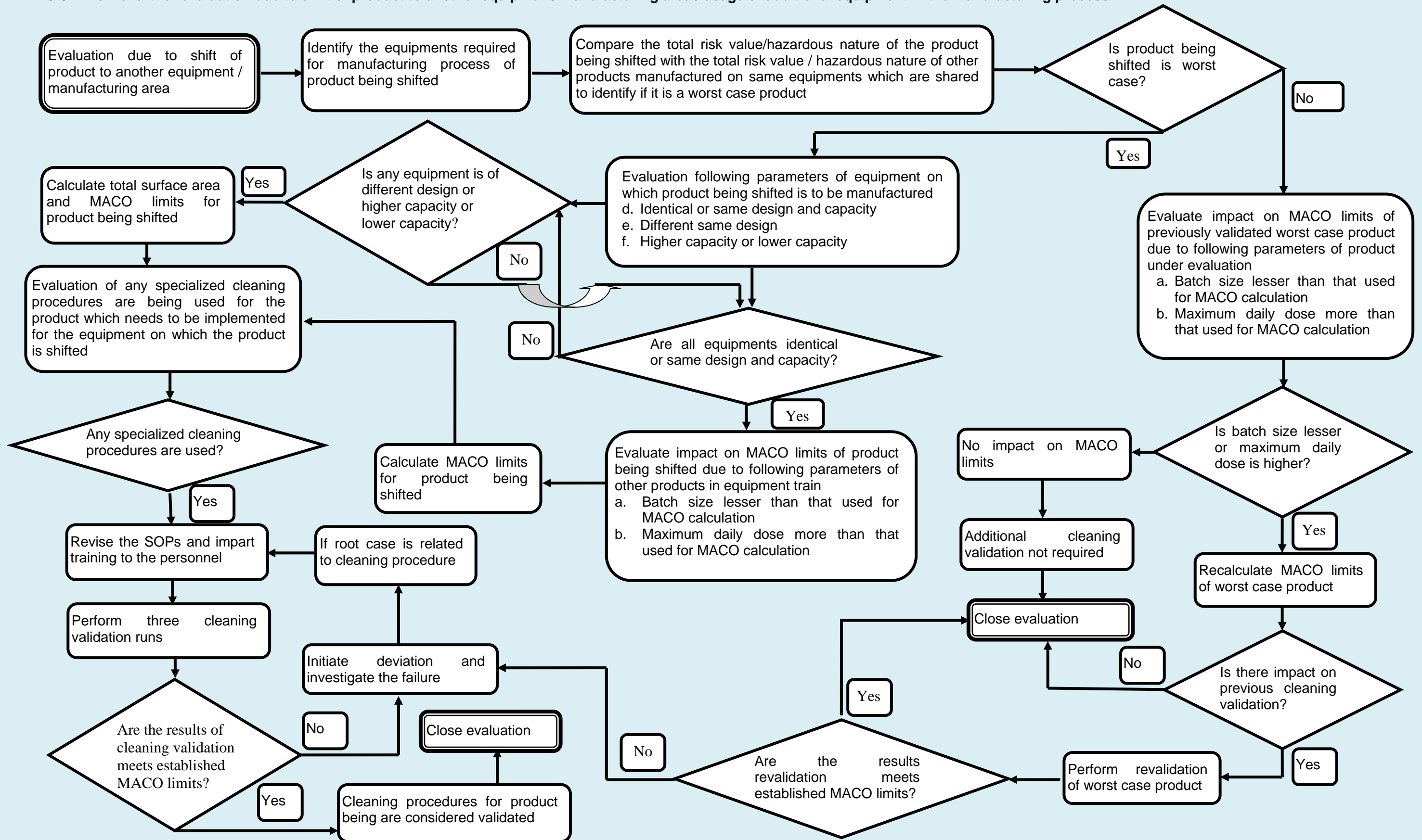
1.0 Flow chart for evaluation of new product introduction at site (Contd.) :



2.0 Flow chart for evaluation of new equipment introduction at site:



3.0 Flow chart for evaluation due to shift of product to another equipment/ manufacturing area / usage of additional equipment in the manufacturing process:



4.0 Flow chart for evaluation due to revision in batch size:

