



PHARMA DEVILS
QUALITY ASSURANCE DEPARTMENT

ANNEXURE II (Calculation for traces of Glimepiride in Rinse)

Name of Equipment	Chemical Contamination by Rinse technique (Glimepiride)			
	Sample ID. No.	Equipment Surface area (cm ²)	Volume of Solvent (ml)	Acceptance Criteria (mg)
SS Scoop		3708.1	250	0.05
Sampling Thief		1468.5	100	0.02
Vibratory Sifter		23635.6	1000	0.31
IPC		21893.00	1500	0.28
Multimill		63053.90	1000	0.19
RMG		130132.40	4000	0.82
FBE		14634.00	5000	1.69
Conta Bin (250 Ltr.)		124063.0	5000	1.61
Compression m/c		25663.6	1000	0.33
Tablets Deduster		5799.8	300	0.08
Metal Detector		872.6	50	0.01
Blister Packing Machine		20082.7	1000	0.26
Deblister Machine		3952.8	250	0.05

Prepared By (Sign & Date)

Checked By (Sign & Date)