



PHARMA DEVILS
QUALITY ASSURANCE DEPARTMENT

ANNEXURE III (CALCULATION & ACCEPTANCE FOR TRACES OF METHANOL IN RINSE)

Name of Equipment	Chemical Contamination by Rinse technique (Methanol)			
	Sample ID. No.	Equipment Surface area (cm ²)	Volume of Solvent (ml)	Acceptance Criteria (mg)
SS Scoop		3708.1	250	1.40
Sampling Thief		1468.5	100	0.55
Vibratory Sifter		23635.6	1000	8.89
IPC		21893.00	1500	8.24
Multimill		63053.90	1000	5.51
RMG		130132.40	4000	23.72
FBE		14634.00	5000	48.96
Conta Bin (250 Ltr.)		124063.0	5000	46.68
Compression m/c		25663.6	1000	9.66
Tablets Deduster		5799.8	300	2.18
Metal Detector		872.6	50	0.33
Blister Packing Machine		20082.7	1000	7.56
Deblister Machine		3952.8	250	1.49

Prepared By (Sign & Date)

Checked By (Sign & Date)