



Handling of Recoverable Rejection during Filling & Sealing of Bottles

1.0 OBJECTIVE

To lay down a procedure for handling of recoverable rejection during filling & sealing of bottles.

2.0 SCOPE

This procedure is applicable for processing of recoverable rejection to be used in the same batch in production department.

3.0 RESPONSIBILITY

Operator Production : For execution

Officer / Executive Production and IPQA : For checking

Head Production: shall ensure compliance and implementation of the SOP

4.0 DEFINITION(S)

NA

5.0 PROCEDURE

5.1 Reprocessing of filled and sealed bottle rejection

5.1.1 Collect the bottles of following defects as per reference SOP.

5.1.1.1 Low and high fill Volume

5.1.1.2 Defective Cap sealing of filled bottles

5.1.2 Do not reprocess the damaged & crack bottles.

5.1.3 Open the bottles manually with help of desealer .

5.1.4 After desealing the recoverable bottles collect the solution in clean SS vessel.

5.1.5 Filter the solution in case of Suspension product filter through SS mesh of size # 30 and in case of syrup product filter through nylon cloth of mesh size #200.

5.1.6 Transfer the filtered solution to Holding tank containing the solution of same batch.

5.1.7 The process shall be done before completion of batch.

6.0 ABBREVIATION(S)

NA : Not applicable

SS : Stainless Steel

7.0 REFERENCE(S)

SOP: On line inspection of washed empty / filled / labeled bottles



PHARMA DEVILS

PRODUCTION DEPARTMENT

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8.0 ANNEXURE(S)

Nil

9.0 DISTRIBUTION

9.1 **Master copy** : Quality Assurance

9.2 **Controlled copy (s)** : Production department ,Quality Assurance

9.3 **Reference copy (s)** : Production department