



## SOP for Verification of Assay & LOD for API

### 1.0 OBJECTIVE:

- 1.1 To lay down a procedure for verification of assay and LOD for active pharmaceutical ingredient (API) prior to dispensing of batch.

### 2.0 SCOPE:

- 2.1 The procedure is applicable to verification of assay and LOD for active pharmaceutical ingredient (API) before calculation for active drug.

### 3.0 RESPONSIBILITY:

- 3.1 Officer/ Executive : Production Department: Verification of assay and LOD for API  
3.2 Officer/ Executive : Store: Verification of assay and LOD for API  
3.3 Officer/ Executive : Quality control and Quality Assurance: SOP Compliance  
3.4 Head Production : Shall ensure compliance and implementation of the SOP.

### 4.0 DEFINITION(S):

- 4.1 NA

### 5.0 PROCEDURE:

- 5.1 On receipt of BMR for QA, production shall initiate dispensing of batch.  
5.2 Store department note down the AR No. of API as per FEFO in to BMR/BPR requisition slip as per Reference SOP (Requisition, issuance and archival of batch manufacturing and packing records).  
5.3 Note down the Assay, LOD, moisture content/ water value of API on Annexure – I (Verification of assay for active drugs).  
5.4 The value shall be verified by QC.  
5.5 After verification from QC, proceed for availability status of Active materials as per Annexure-II (Status of Active Pharmaceutical Ingredient) then proceed for calculation part as per BMR.  
5.6 Assay value of API (raw material) shall be considering 100.00% in case it is observed more than 100.00% and LOD/water content will remain same.

### 6.0 ABBREVIATION(S):

- 6.1 API : Active pharmaceutical ingredient  
6.2 LOD : Loss on drying  
6.3 QC : Quality Control  
6.4 QA : Quality Assurance  
6.5 FEFO : First Expiry First Out

### 7.0 REFERENCE(S):

- 7.1 SOP: Requisition, issuance and archival of batch manufacturing and packing records.



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### 8.0 ANNEXURE(S):

Annexure no.	Title of Annexure	Format no.	Mode of Execution
Annexure I	Verification of assay for active drugs		
Annexure II	Status of Active Pharmaceutical Ingredient		

### 9.0 DISTRIBUTION:

9.1 **Master copy** : Quality Assurance

9.2 **Controlled copy (S)** : Production Department (01), Store Department (01),  
Quality Control (01), Quality Assurance (01)

9.3 **Reference copy (s)** : Production department (02), Store Department (01),  
Quality Control (01)

### 10.0 REVISION HISTORY:

Version No.	Change Control No.	Reason (s) for Revision	Details of Revision	Effective Date



