



PHARMA DEVILS
QUALITY ASSURANCE DEPARTMENT

ANNEXURE VIII

Batch No. :					
Name of equipment	Chemical contamination by Swabs Technique				
	Location name	Sample ID. No.	Sampling area (cm ²)	Volume of Solvent (ml)	Acceptance criteria (mg/100 cm ²)
SS Scoop	Near joint of scoop	S1	100	10	0.0013
Sampling Thief	Outer cover inner surface	S1	100	10	
	Outer surface of inner rod	S2	100	10	
Vibrosifter	Inner Surface of Sifter Bowl	S1	100	10	
	Sifter Sieve surface	S2	100	10	
Conta Bin (250 Ltr.)	Inner surface of upper lid	S1	100	10	
	Inner surface of body	S2	100	10	
	Inner surface of lower lid	S3	100	10	
Compression M/c	Turret	S1	100	10	
	Inner Surface of Hopper-I	S2	100	10	
	Inner Surface of Hopper-II	S3	100	10	
	Inside portion of Force Feeder-I	S4	100	10	
	Inside portion of Force Feeder-II	S5	100	10	
	Rubber Gasket of 'Y' chute	S6	100	10	
	Scraper plate	S7	100	10	
	Ejection plate	S8	100	10	
	Punch Tip (cumulative)	S9	100	10	
	Inner Surface of Die (cumulative)	S10	100	10	



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Tablets Deduster	Inner surface of spiral path of Deduster outlet (charging side)	S1	100	10	0.0013
	Outlet of Spiral path (Discharging side)	S2	100	10	
Metal Detector	Inlet of Metal Detector	S1	100	10	
	Outlet of metal detector	S2	100	10	
Blisters Packing M/C	Inner surface of hopper	S1	100	10	
	Rotary Vibrator	S2	100	10	
	Tablet falling Chute	S3	100	10	
Deblistering M/C	Inner surface of tablets collecting tray	S1	100	10	
	Inner surface of channel tray	S2	100	10	

Prepared By (Sign & Date)

Checked By (Sign & Date)