

## PHARMA DEVILS

QUALITY ASSURANCE DEPARTMENT

## ANNEXURE X (RESULT CHEMICAL CONTAMINATION BY SWAB TECHNIQUE)

Batch No.:	Results Chemical contamination by Swabs Technique					
Name of equipment	Location name	Equipment	Sample ID.	Acceptance criteria		
		ID No.	No.	(NMT 0.0013 mg/100 cm <sup>2</sup> )		
SS Scoop	Near joint of scoop	*	S1	*		
Sampling Thief	Outer cover inner surface	*	S1	*		
	Outer surface of inner rod	^	S2	*		
Vibrosifter	Inner Surface of Sifter Bowl	*	S1	*		
	Sifter Sieve surface		S2	*		
Conta Bin	Inner surface of upper lid		S1	*		
	Inner surface of body	*	S2	*		
	Inner surface of lower lid		S3	*		
Compression M/c	Turret		S1	*		
	Inner Surface of Hopper-I		S2	*		
	Inner Surface of Hopper-II		S3	*		
	Inside portion of Force Feeder-I		S4	*		
	Inside portion of Force Feeder-II	*	S5	*		
	Rubber Gasket of 'Y' chute		S6	*		
	Scrapper plate		S7	*		
	Ejection plate		S8	*		
	Punch Tip (cumulative)		S9	*		
	Inner Surface of Die (cumulative)		S10	*		



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Tablets Deduster	Inner surface of spiral path of Deduster outlet (charging side)	*	S1	*		
	Outlet of Spiral path (Discharging side)		S2	*		
Metal Detector	Inlet of Metal Detector	*	S1	*		
	Outlet of metal detector		S2	*		
Blisters Packing M/C	Inner surface of hopper	*	S1	*		
	Rotary Vibrator		S2	*		
	Tablet falling Chute		S3	*		
Deblister M/c	Inner surface of tablets collecting tray	*	S1	*		
	Inner surface of channel tray		S2	*		

Checked By (Sign & Date)

Verified By (Sign & Date)