



PHARMA DEVILS
QUALITY CONTROL DEPARTMENT

**Analytical Report
(Packaging Material)**

Material:	Shipper, 5 PLY 405 mm x 345 mm x 350 mm (G)		
Material code		Specification No.	
A.R. No.		Vendor Batch No.	
Manufacture		Mfg. Date	
Supplier		Exp./ Retest Date	
Qty. Received			

S.No.	Test	Specification	Results	Remarks
1.	Description	5 Ply, properly laminated unprinted brown color corrugated box with top ply made of Water Repellent Kraft Paper coated with 7 g/m ² to 10 g/m ² and bottom plies made of virgin Kraft paper and middle plies made of semi Kraft paper.		
2.	Number of plies	5 numbers		
3.	Dimensions			
a	Length	405.00 mm ± 5.00 mm (400.00 mm – 410.00 mm)		
b	Width	345.00 mm ± 5.00 mm (340.00 mm – 350.00 mm)		
c	Height	350.00 mm ± 5.00 mm (345.00 mm – 355.00 mm)		
4.	Total Grammage	974.00 mm ± 78.00 mm (896.00 mm – 1052.00 mm)		
5.	Individual Ply Grammage			
a	Top Ply	208.00 g/m ² ± 16.00 g/m ² (192.00 g/m ² – 224.00 g/m ²)		
b	Middle Plies	150.00 g/m ² ± 12.00 g/m ² (138.00 g/m ² – 162.00 g/m ²)		
c	Bottom Ply	200.00 g/m ² ± 16.00 g/m ² (184.00 g/m ² – 216.00 g/m ²)		

Prepared by (Sign & Date)	Reviewed by (Sign & Date)	Approved by (Sign & Date)



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6.	Bursting Strength (Kg/cm²)	NLT 16.00		
7.	No. of Manufacturing Joints	NMT two numbers (to be glued)		

Remarks:

Prepared by (Sign & Date)	Reviewed by (Sign & Date)	Approved by (Sign & Date)