



Document Name: Annexure-7 (Visual Inspection Results)

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Annexure-7

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Sr. No.	Sampling Location	Batch Number of Previous Product			Acceptance limit
1.	Fluid Bed Dryer				Visually clean
	FBD Bowl (A) sieve				
	FBD Bowl (B) sieve				
	Internal surface of FBD bowl (A)				
	Internal surface of FBD bowl (B)				
	Internal surface of chamber				
	View window				
	Lower plenum				
	Upper plenum				
	Plenum gaskets				
2.	Rapid Mixer Granulator				Visually clean
	Impeller				
	Chopper				
	Discharge port				
	Lid gasket				
	Internal surface of bowl				
	Loading port				
	Internal surface of lid				
	Discharge port gasket				
	Bottom surface of bowl				
3.	Vibro Sifter				Visually clean
	Lower hopper				
	Lid				
	Upper hopper				
	Discharge chute				
	Internal surface of lid				
	Sieve				



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4.	Blender Bin				Visually clean
	Inner surface of bin				
	Discharge port				
	Inner surface of charging port				
5.	Paste Kettle				Visually clean
	Inner surface				
	Stirrer				
6.	Tipper				Visually clean
	Inner surface				
	Discharge port				
	Gasket groove				
7.	Sampling and Cleaning Station				Visually clean
	Bottom surface				
	Sampling station				
	Spray ball mounting plate				
	Gloves surface				
	Spray ball				
8.	Cone Mill				Visually clean
	Charging port				
	Screen				
	Milling chamber				
	Blade assembly				
	Discharge port				
9.	Compression Machine				Visually clean
	Connector				
	Powder hopper				
	Force feeder				
	Tablet discharge chute				
	Turret				



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	Rejection box				
	Gloves surface				
	Base plate of isolator				
	Isolator panel				
10.	Deduster				
	Inlet chute				Visually clean
	Outlet chute				
	Spiral disc				
11.	Metal detector				
	Feeding chute				Visually clean
	Outlet chute				
	Rejection box				
12.	Glove Box				
	Deflector plate				Visually clean
	Spool piece				
	Inner surface				
	Gloves surface				
13.	Be- Coater				
	Inner surface of coating pan				Visually clean
	Baffle				
	Discharge chute				
	Spray gun assembly				
	Internal surface of view window				
14.	Blister Packing Machine				
	Hopper				Visually clean
	Bowl disc				
	Feeding box & channel				
15.	Blister Packing Machine (Alu-Alu)				
	Hopper				Visually clean
	Bowl disc				



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	Feeding box				
	Feeding channel				
16.	Dispensing Isolator				
	Glove surface				Visually clean
	Cage blender (inner surface)				
	Vibro sifter (inner surface)				
	Rapid transfer port				
	Isolator inner surface				
	Isolator front cover (inner surface)				
17.	IPQC Isolator				
	Glove surface				Visually Clean
	Rapid transfer port				
	Isolator inner surface				
	Isolator front cover (inner surface)				
18.	Solution preparation vessel				
	Inner surface of lid				Visually Clean
	Stirrer				
	Inner surface of vessel				
19.	Scoop				
	Scoop surface				Visually Clean
20.	Sampling rod				
	Inner surface of tube				Visually Clean
21.	Spatula				
	Spatula surface				Visually Clean



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