



Installation and Operational Qualification Test Datasheet #06.02 for Infrared Ray Dryer

Identification No.:

Document Number:

Effective Date:

Revision No.: 00

| | | | |
|--|---|---|-------------|
| Test ID #6.2: Verification of Input and output status | | Test Run: _ | |
| Target: | Successful operation of inputs and outputs | | |
| Necessary materials: | ◆ List of Inputs and outputs | | |
| Preconditions: | Machine is operating in normal operation mode | | |
| Test ID | Test Description | | |
| 1 | <ul style="list-style-type: none"> Verify the function of each input and output listed in appendix 6.2.1 All function should match the requirements given in the appendix 6.2.1 Record verification method | | |
| Test ID | Acceptance criteria | Acceptance criteria fulfilled? (Y/N) | |
| 1 | Inputs and outputs should execute the desired functions | | |
| Measures after test execution: | Reset machine to normal operation mode | | |
| Comment Ref. No | Comment | Deviation Ref No | |
| | | | |
| Checked by (Signature/ date) | | Verified by (Signature/ date) | |
| | | | |
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Appendix 6.2.1

| S. No. | Position | Input Name | Comply (Yes/ No) |
|-----------------------|----------|-----------------|------------------|
| Digital Inputs | | | |
| 1. | X 0 | Spare | |
| 2. | X 1 | Spare | |
| 3. | X 2 | Emergency Press | |
| 4. | X 3 | Spare | |
| 5. | X 4 | Spare | |
| 6. | X 5 | Spare | |
| 7. | X 6 | Spare | |
| 8. | X 7 | Spare | |
| 9. | X 8 | Spare | |
| 10. | X 9 | Spare | |

| S. No. | Position | Output Name | Comply (Yes/ No) |
|-----------------------|----------|-------------|------------------|
| Digital output | | | |
| 1. | Y 0 | Heater | |
| 2. | Y1 | Blower | |
| 3. | Y2 | Spare | |
| 4. | Y3 | Buzzer | |
| 5. | Y4 | Spare | |
| 6. | Y5 | Spare | |
| 7. | Y6 | Spare | |
| 8. | Y7 | Spare | |
| 9. | Y8 | Spare | |
| 10. | Y9 | Spare | |

Checked By (signature / date):

Verified By (signature / date):