



**Installation and Operational Qualification Test Datasheet #06.03 for Infrared Ray Dryer**

<b>Identification No.:</b>	<b>Document Number:</b>
<b>Effective Date:</b>	<b>Revision No.: 00</b>

**Test ID #6.3: Verification of configurable parameter** **Test Run: \_**

**Target:** System can be configured

**Necessary materials:** NA

**Preconditions:** Machine is operating in normal operation mode

<b>Test ID</b>	<b>Test Description</b>
1	Verify the parameters configured at factory. Attach the printout of set parameters of the system or record the parameter in the Appendix 6.3.1 if print is not possible.
2	Reconfigure the process parameter. Print the reconfigured process parameter or record the parameter in the Appendix 6.3.1 if print is not possible. Approve the reconfigured process parameter by QA. Copy to attach with the report.
3	Verify that parameter could be saved and viewed further.

<b>Test ID</b>	<b>Acceptance criteria:</b>	<b>Acceptance criteria fulfilled? (Y/N)</b>
1	All GMP critical parameter can be configured	
2 & 3	All GMP critical parameter can be saved for future operation.	

**Measures after test execution:** NA

<b>Comment Ref. No</b>	<b>Comment</b>	<b>Deviation Ref No</b>

<b>Checked by (Signature/ date)</b>	<b>Verified by (Signature/ date)</b>	
-------------------------------------	--------------------------------------	--



**Installation and Operational Qualification Test Datasheet #06.03 for Infrared Ray Dryer**

**Identification No.:**

**Document Number:**

**Effective Date:**

**Revision No.: 00**

**Appendix 6.3.1**

S.No.	Parameter Name	Range	Factory Setting	Reconfigured value	Approved By	Comment Ref No
1.	Set Temperature					
2.	Blower ON Delay					
3.	Heater ON Time					
4.	Blower ON Time					