

PHARMA DEVILS

QUALITY ASSURANCE DEPARTMENT

Pharma Devils		QUALLIY ASSUKAN	ice dell'Artific	.17			
Insta	llation	and Operational Qualification Te	est Datash	eet #	07 for Infrared Ray	Dryer	
Identification No.: Effective Date: Test ID #7: Verification of Emergency stop				Document Number:			
				Revision No.: 00			
					Test Run:		
Farget:		Verify the performance of emergency stop					
Necessary materials:		Equipment Manual					
		Draft SOP of Operation					
Preconditions:		Machine is running in normal mode	e				
Test ID		Te	est Descri	ption			
1	Run the system for few minutes and press the emergency stop button.						
2	Release the emergency stop button.						
3	Configured parameters should not be altered.						
Test ID	Acceptance criteria:					Acceptance criteria fulfilled? (Y/N)	
1	The machine should come to state of rest when emergency stop is pressed.						
2	The machine should not re-start without human intervention.						
3	Configured parameters not altered.						
Measures after est execution:							
Comment Ref. No	Comment					Deviation Ref No	
Checked by Signature/ late)					ed by ature/ date)		
File Name			Page No.		Page 1 of 1		