

### 1.0 Objective:

The overall objective of this project is to identify the risk in ERP system implementation and develop a new approach to analyze these risks and their impact on ERP system implementation.

#### 2.0 Scope:

The scope of this risk assessment is to develop an innovative approach to analyze, assess, and manage the in ERP projects. The approach can be utilized before ERP adoption to assess the risks of ERP projects.

#### 3.0 Responsibilities:

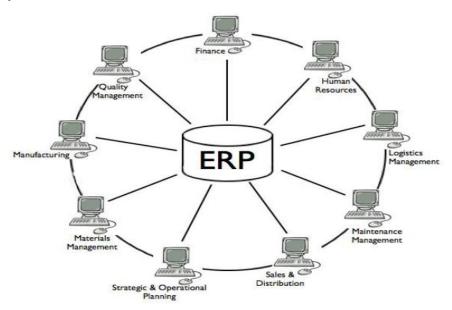
IT In-charge:

- The IT In-charge is responsible for implementation of ERP system
- To ensure that the project is run as per the project management methodology.

#### Head QA:

- Conduct risk assessment for ERP system.
- Approval of risk assessment and establish better controls wherever required.

#### 4.0 Overview of ERP System



Enterprise Resource planning (ERP) systems are business software tools that allow automate business processes, share data and practices across the enterprise, and produce and access real time information. The main objective of ERP systems is to integrate all departments and functional information flows across an enterprise's on to single



computer system that serves all the company's needs.

## **5.0** Advantage of ERP system:

What	How					
Seamless integration and reliable information	Common, consistent and accurate date, improved					
access	report.					
Standardization of business processes	Business process reengineering with the					
	customization of ERP systems to fit organization					
	and achieve best practices.					
Business process automation	Real time information sharing and transmission					
	through the value chain.					
Improved managerial decision making	Timely and accurate information dissemination.					
Elimination of data and operations redundancy	Modules access same data from the central					
	database, avoids multiple data input and update					
	operations.					
Delivery and cycle time reduction	Minimizes retrieving and reporting delays.					
Cost reduction	Time savings, improved control by enterprise					
	wide analysis of organizational decisions.					
Easy adaptability	Changes in business processes easy to adapt and					
	restructure.					

### 6.0 Risk identification and analysis of ERP System project:

- 6.1 The risk identification, assessment, minimization and management approach includes the following:
- 6.1.1 To systematically identify and categorize the risk factors in the process of ERP selection and implementation.
- 6.1.2 To analyze and understand the interdependencies and interrelationships among different components of ERP system and various risk factors.
- 6.1.3 To examine the likelihood of occurrence of risk factors and ERP system component failure, and assess their potential impact on the ERP project using GAMP 5 FMEA tools.
- 6.1.4 To propose practical strategies for managing and minimizing risks in ERP system implementation.
- 6.1.5 GAMP 5 FMEA tool shall applied for the risk analysis of EPR system implementation.
- 6.1.6 The failure mode, effects and analysis is applicable with investigation for rating of:
  - Likelihood
  - Severity of the consequences
  - Risk Class



- Probability of detection
- Risk priority

### **6.2 Assess the severity of Impact:** The impact of a risk occurring may be described as follows:

Low: Expected to have a minor negative impact. The risk would not be expected to have a long term detrimental effect.

Medium: expected to have a moderate impact. The impact could be expected to have short to medium term detrimental effects.

High: expected to have a very significant negative impact. The impact could be expected to have significant long term effects and potentially catastrophic short term effects.

#### **6.3** Assess Risk Classification:

Having assigned the likelihood of the risk occurring and the level of severity that such an event may have, the risk can be classified. This is achieved by reference to the matrix shown here.

					Risk	Class:	
	High	3	6	9			Level ONE
	(3)	3	U				Level OIVE
	Medium	2	4	6			Level TWO
	(2)	2	4	U			Level 1 WO
	Low	1	2	3			Level THREE
	(1)		_	3			
<b>1</b>		Low	Medium	High			
Severity →		(1)	(2)	(3)			
Seve	Likelihood	$\rightarrow$					

### **6.10 Assign Probability of Detection:** The probability of a risk being detected can be estimated as follows:

Low: Detection of the fault condition is perceived to be unlikely.

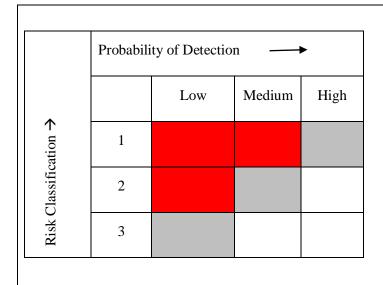
Medium: Detection of the fault condition is perceived to be reasonable likely.

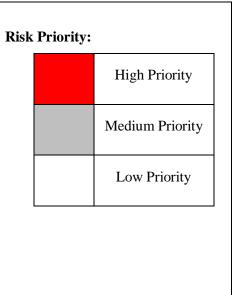
High: Detection of the fault condition is perceived to be highly likely.



## 6.11 Determine Appropriate Measures for Risk Priority:

By combining the risk classification with the probability of detection, it is possible to priorities the fault conditions associated with each adverse event based upon those area of greatest vulnerability. Once these priorities have been determined the team can proceed to define and document the appropriate measure to mitigate the adverse event that poses the risk.







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S.No.	Risk category	Risk factor		As		Strategies for minimizing		
			Likelihood	Severity	GAMP Risk Class	Probability of Detection	GAMP Priority	Risk
1.	- Ineffective	- Lack of a clear vision	Low	Medium	3	Medium	Low	- Clear vision
	strategic thinking	- Absence of strategic analysis						- Clear business needs will
	and strategic	and planning						be meet through proper
	planning	- Ambiguous business needs						ERP implementation.
		- Misalignment between ERP and						
		Business strategies.						
2.	- organizational	- Insufficient resource	Medium	Medium	2	High	Low	- Commitment to
	misfit	- Extent of changes						redesigning business
		- Failure to redesign business						process
		process						- Top management
		- Fail to support cross						commitment to
		organization design						restructuring and
		- Lack of adequate technology						following an enterprise
		infrastructure						wide design which
								supports data integration.
3.	- Inadequate ERP	- Inadequate evaluation and	Medium	Medium	2	High	Low	- Quotation received from
	selection	comparison of ERP package and						various ERP vendors and
		modules: use of proven						finally 'Progen' was



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S.No.	Risk category	Risk factor		As	sessment of	risk		Strategies for minimizing
			Likelihood	Severity	GAMP	Probability	GAMP	Risk
4.	- ERP team work & Skill mix	methodologies, rigorousness of evaluation, involvement of key users and stakeholders  - Inadequate evaluation and comparison of ERP vendor.  - Lack of appropriate experience of the user representative  - Lack of application knowledge - Insufficient training and re- skilling  - Lack of analyst with business and technology knowledge  - Failure to mix internal and external expertise effectively.	Medium	Medium	Risk Class	High	Low	selected.  - Effective use of strategies for recruiting and retraining specialized technical personnel Effective re-skilling of the existing IT workforce Obtaining business analyst with knowledge of application specific
5.	- Project management	<ul> <li>Lack of agreement on project goals and scope</li> </ul>	Low	Medium	1	Medium	High	modules.  - Effective use of external consultants on project team.  - Obtaining top management support



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S.No.	Risk category	Risk factor		As		Strategies for minimizing		
			Likelihood	Severity	GAMP Risk Class	Probability of Detection	GAMP Priority	Risk
	and control	- Lack of senior management						- Establishing a centralized
		commitment to project						project management
		- The composition of project team						structure
		members						- Assigning a champion.
		- Lack of effective project						
		management methodology.						
6.	- Software system design	<ul> <li>Lack of effective software         management methodology</li> <li>Unable to comply with the         standard which ERP software         supports</li> <li>Lack of integration between         enterprise wide systems</li> <li>Developing the wrong functions</li> </ul>	Low	High	2	Medium	Medium	<ul> <li>Commitment to using project management methodology and best practice specified by vendor.</li> <li>Adherence with software specification.</li> </ul>
7.	- User	<ul><li>and wrong user interface.</li><li>Conflicts between user</li></ul>	Medium	Medium	2	High	Low	- Effective user training.
<i>'</i> ·	involvement	department	Wicdiuili	Medium	2	ingu	LOW	- Full time commitment of
	and training	- Fail to get user support						user to project
		- Inadequate training and						management roles.
		instruction						- Effective



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			Likelihood	Severity	GAMP Risk Class	Probability of Detection	GAMP Priority	Risk
		- Lack of a training plan						communications.
		- Inadequate job role redesign						
8.	- Technology	- Capability of enterprise	Low	High	2	Medium	Medium	- Acquiring technical
	planning	technical infrastructure						expertise
		- Stability of technology						- Acquiring vendor support
		- Lack of adequate technology						for capacity planning and
		infrastructure						upgrading
		- Failure of technology to meet						- Planning for client server
		specification						implementation including
		- Application complexity						client workstation.
9.	- Ineffective	- Lack of communication	Medium	Medium	2	High	Low	- Effective communication
	Communication	planning						through meeting and
	system	- Lack of implementation						training.
		promotion to all employees in						
		the organizations						
		- Difficulty in inter department/						
		cross functional communications						
		- Ineffective use of appropriate						
		communication media						
		- Lack of face to face						



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S.No.	Risk category	Risk factor		As	Strategies for minimizing			
			Likelihood	Severity	GAMP Risk Class	Probability of Detection	GAMP Priority	Risk
		communications - Ineffective document control and reporting.						
10.	- Inadequate change management	<ul> <li>Poor design of organizational structure change</li> <li>Lack of proper mechanism to manage changes</li> <li>Ineffective use of change tactics</li> </ul>	Low	High	3	Medium	Medium	- Proper implementation of change control system
11.	- Financial and management support	<ul> <li>Inadequate financial management</li> <li>Poor leadership</li> <li>Bad management contact</li> <li>Ineffective cost control</li> </ul>	Low	High	3	High	Low	- Proper financial support from management.
12.	- Inadequate IT supplier stability and performance	<ul> <li>Vendor overpromise</li> <li>Lack of partnership with vendor</li> <li>Failure to use of vendor development tools</li> <li>Unstable vendor support</li> <li>Low quality of vendor service.</li> </ul>	Low	High	3	Medium	Medium	<ul><li> Proper support given from vendor side.</li><li> Training given time to time.</li></ul>